Please amend the present Abstract of the Disclosure.

~~The~~ A chopping control process, for controlling a machine tool during chopping, i.e., shaping or cutting a workpiece, is allowed without adding an extra axis dedicated just to the chopping ~~dedicated axis,~~ i.e., a chopping dedicated axis. To correct ~~the~~ a chopping operation (i.e., an operation of shaping or cutting a workpiece), for a movement error in the contour control (i.e., control of contour along which the workpiece is cut) with ~~the~~ a positioning axis or rotation axis, an interpolation processing part 12 and an axis control processing part 13 are provided with a function of generating the movement data for ~~making~~ performing the chopping operation by controlling two or more axes at the same time and a function of correcting the chopping operation.